

25230

Face Driver Sets Type CoA

RÖHM

Type

Basic body with morse taper shank, guided, spring-loaded centring point, axially adjustable, clamp-on driving plates with hydraulic adjustment for even clamping force, quick exchange of the different driving plates.

Chucking circle Ø 12-32 mm, turning range 13-64 mm.

Contents:

- 1 body,
- 2 driving plates chucking circle Ø 12 and 32 mm,
- 2 centring points Ø = 6 and 16 mm, in cardboard box.

Application

For turning between centres for series and one-off production, for small and medium-sized workpieces.

Workpieces can be machined over their entire length with high precision without reloading.

For clockwise operation.

Note:

Larger face drivers, also for counterclockwise rotation, available on request.

25230



2

Morse taper shank	25230	...
3	101	
4	102	
5	103	

25233

Individual Parts for Face Driver Sets Type CoA

RÖHM

Type

Body.

Without centring point and without driving plate.

Application

For clockwise and counterclockwise operation.

25233



Size	Morse taper shank	25233	...
1	3	101	
2	4	102	
3	5	103	

25235 - 25239

Individual Parts for Face Driver Sets Type CoA

RÖHM

25235

Driving plate, serrated.

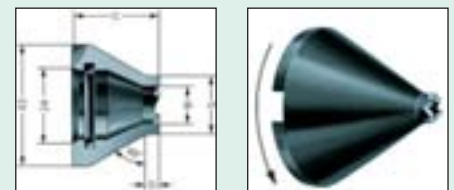
Application

For clockwise operation.

25239

Centring point

25235



25236

Driving plate, serrated.

Application

For counterclockwise operation.

25239



Chucking circle Ø mm	for turning range mm	B mm	C mm	D mm	suitable Centring point Ø A mm	25235	...	25236	...	25239	...
8	9 - 16	4,5	38	4	4	101		101		101	
10	11 - 20	4,5	38	4	4	102		102		102	
12	13 - 24	7,0	36	4	6	103		103		103	
16	17 - 32	11,0	33	4	10	104		104		104	
20	21 - 40	13,0	30	4	12	105		105		105	
25	26 - 50	17,0	30	8	16	106		106		106	
32	33 - 64	22,0	30	10	16	107		107		107	

• Driving plate • Sleeves

25240 - 25241

Driving Plates for Sets Type CoA



Type

With exchangeable carbide dogs 6 x 3,2 mm.

25240

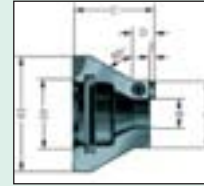
Application

For clockwise operation.

25241

Application

For counterclockwise operation.



25240

Chuckling circle Ø mm	for turning range mm	B mm	C mm	D mm	suitable Centring point Ø A mm	25240	...	25241	...
20 H	21 - 40	7	30	5	6	101		101	
25 H	26 - 50	11	30	8	10	102		102	
32 H	33 - 64	17,5	30	10	16	103		103	

25243

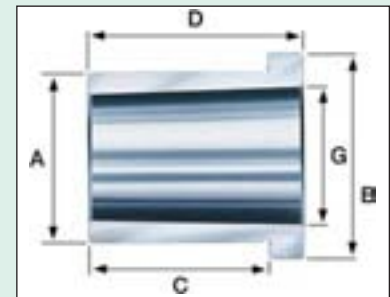
Spindle Sleeves



Application

For mounting face drivers into lathe chucks.

25243



MT internal	A mm	B mm	C mm	D mm	G mm	25243	...
3	31	39	32	40	23,825	101	
4	39	47	42	50	31,267	102	
5	54	62	52	60	44,399	103	
6	75	83	62	70	63,448	104	

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Performance requires quality.

Multiple clamps by ATORN:

- high-strength materials
- quick and exact clamping of multiple workpieces
- highest clamping force

This is but one example of ATORN's high-quality clamping tools.

